MAKE —THE— DIFFERENCE









CEILINGS MATTER!

A clear sky in winter can lift your mood — a well-designed ceiling can contribute significantly to your wellbeing, too.

Ceilings represent a large proportion of the surfaces in a building and yet are often only considered as a functional surface. This book demonstrates how functional ceilings can blend easily with the latest architectural trends.

The case studies shown illustrate how industry-leading architects found inspired and courageous solutions to this duality.

Enjoy.

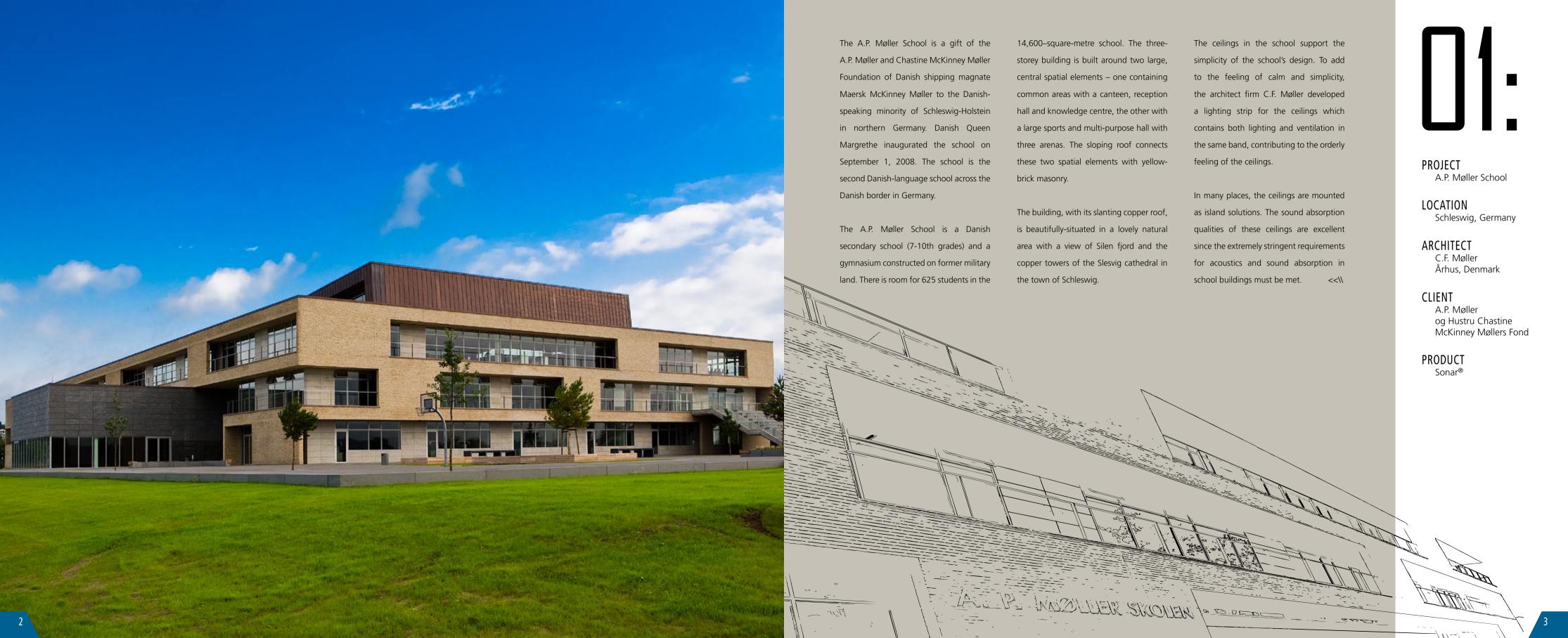
— Herman Voortman Rockfon CEO www.rockfon.com





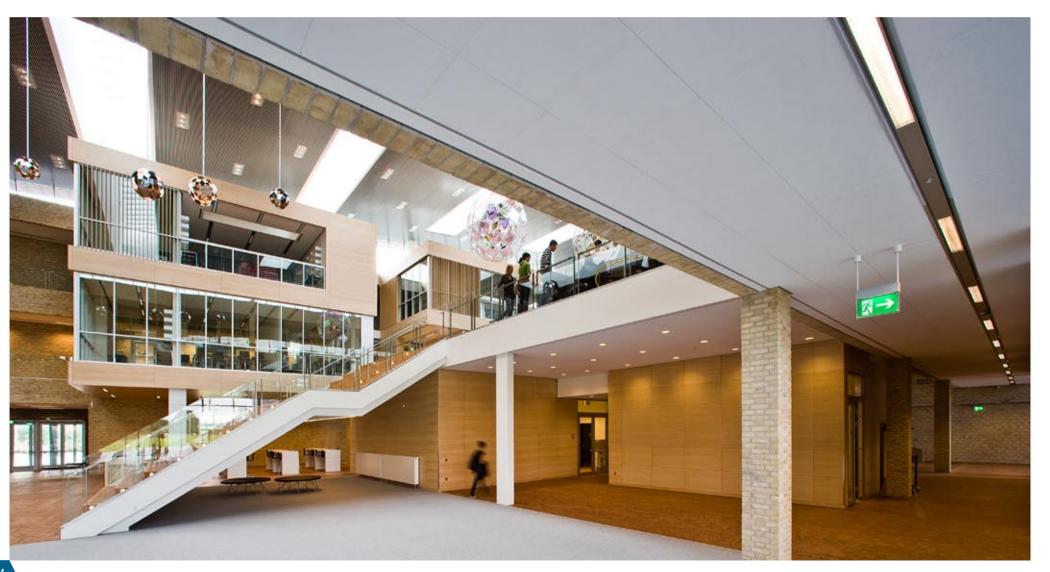
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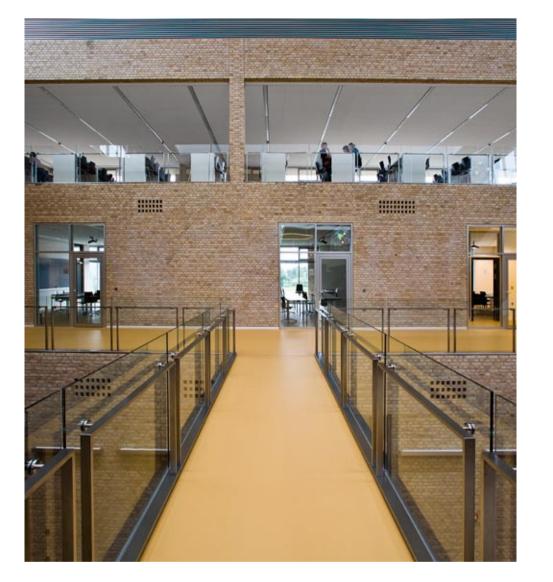














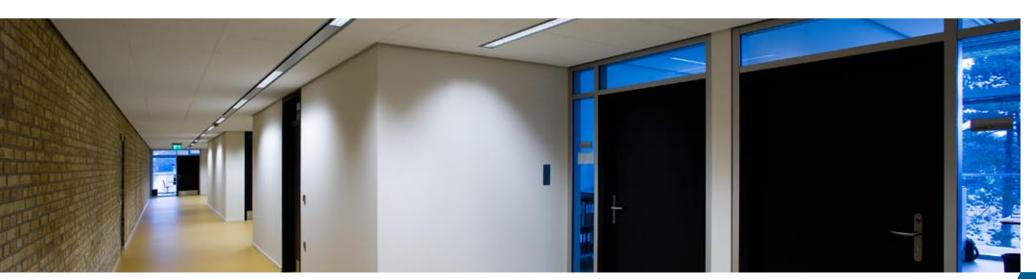


To add to the feeling of calm and simplicity, the architect firm C.F. Møller developed a lighting strip for the ceilings which contains both lighting and ventilation in the same band, contributing to the orderly feeling of the ceilings.

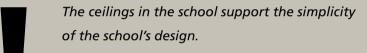


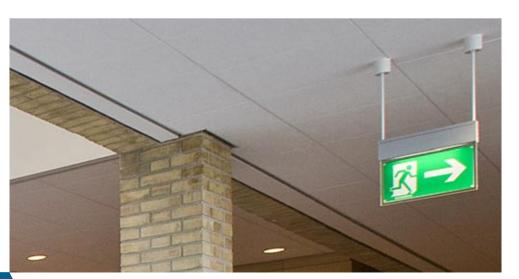


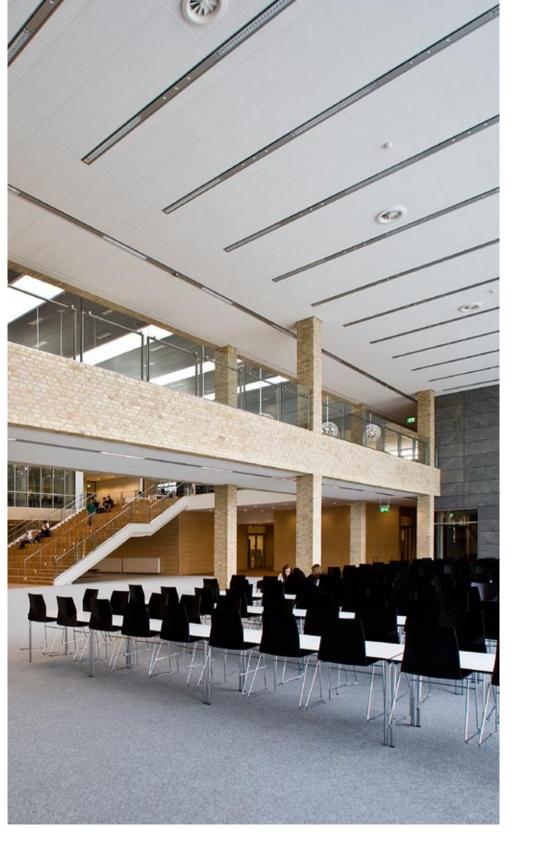






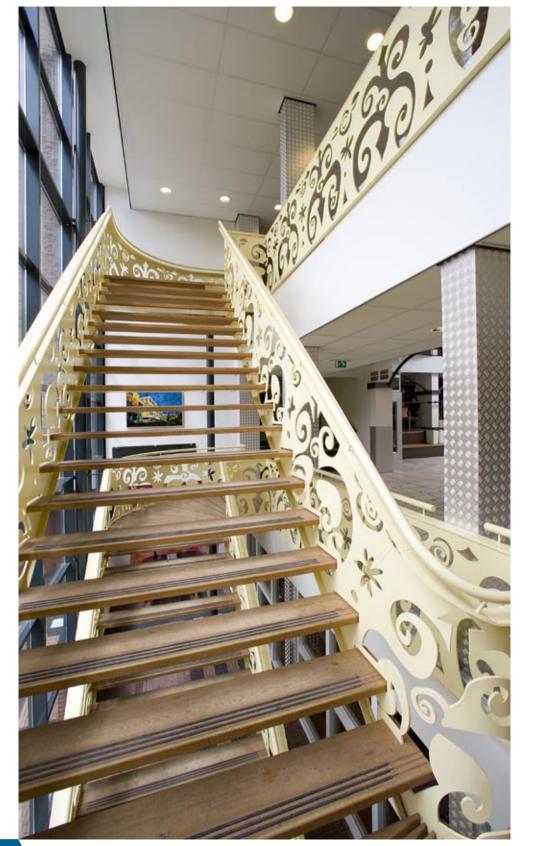






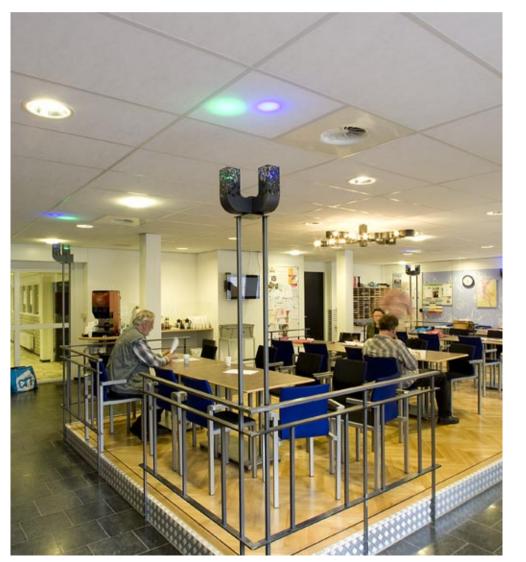






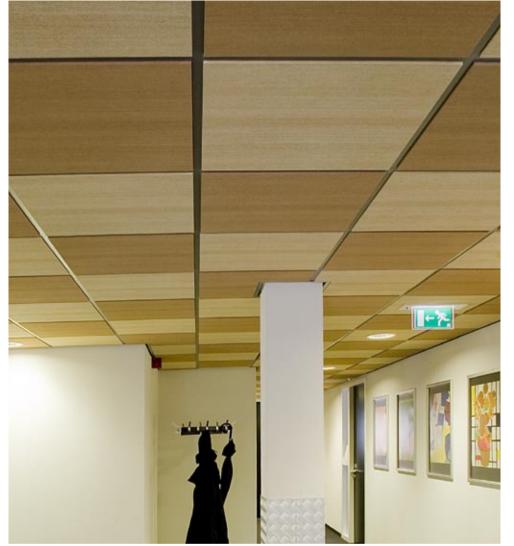
Of course, the school is not just concerned about displaying a positive appearance. It is essential that requirements such as fire safety, acoustics and hygiene are ideally combined in the ceiling panels. As in every public building, the rules for fire safety in schools have increased in recent years. Rockfon ceilings offer fire resistance of 60 minutes which gives everyone inside time to evacuate the building safely.

The Beekdal Lyceum won the School Prize 2007 for the overall design of the building. According to the jury, the furnishings, architecture and coloured surfaces used in the ceiling produced a refreshing and light effect that resulted in this special prize being awarded to the school.









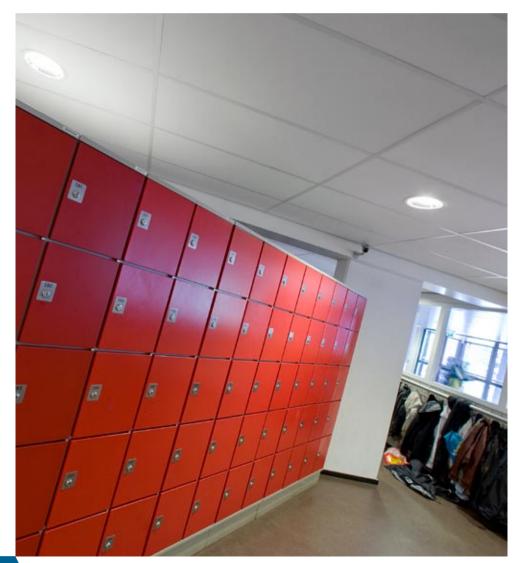




The Beekdal Lyceum has a relatively low-hanging ceiling which tends to give the space a dark appearance. The use of colourful ceiling panels avoids this and creates a unique and pleasant atmosphere within the school.



The Beekdal Lyceum won the School Prize 2007 for the overall design of the building. According to the jury, the furnishings, architecture and coloured surfaces used in the ceiling produced a refreshing and light effect that resulted in this special prize being awarded to the school.











In this 21st century, in which justice wants to stand out more, a court building must also be open and accessible. The layout is clear and functional; the same applies to the ceiling.

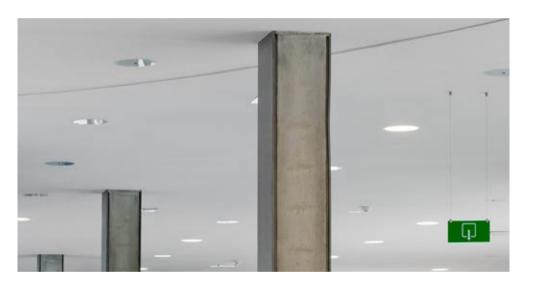




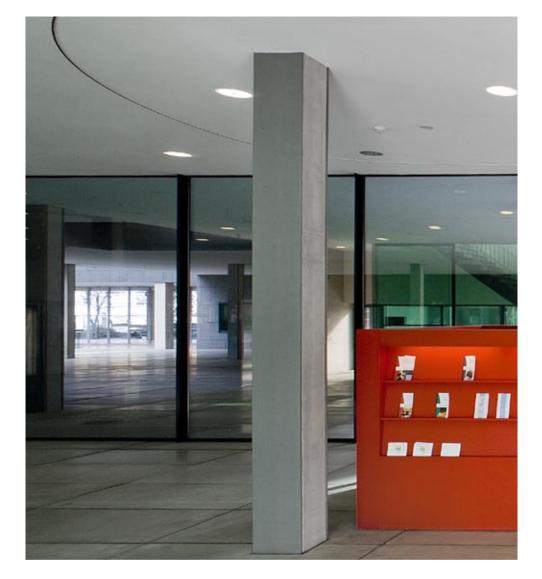




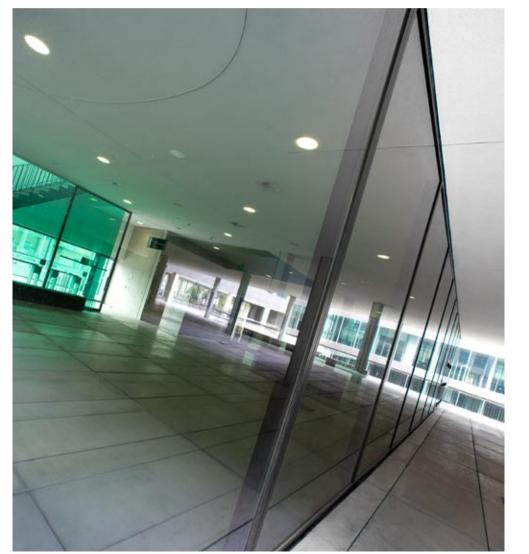
The Mono Acoustic system comprises a suspended system to which Rockfon ceiling panels are secured using screw plates. The joints are concealed with a filler and then sanded. Once the ceiling is completely smooth, it is finished with a spray plaster which creates the seamless appearance.

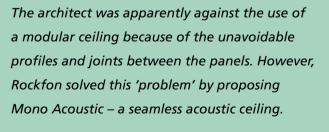
















The Fiberline building looks more like a piece of landscape art than a Danish composite factory, but that's what it is. The Fiberline Composite factory is located near the town of Middelfart close to one of Denmark's main motorways. This spectacular and unusual building recently won the European Steel Design Award 2007 for its groundbreaking design. The building rises sculpturally out of the Danish landscape and is in fact a 330-metrelong hill that brings together production, product development, administration and logistics all in one unbroken open space.

KHR Architects and the Fiberline building were also nominated for the European Union Prize for Contemporary Architecture, also called Mies van der Rohe Prize, in 2007. The prize is given to acknowledge and reward quality architectural production in Europe.

The building is a very precise form laid in the landscape that contains everything belonging to the Fiberline universe – the factory itself, the parking places, the loading and unloading bays, the warehouse, the offices and administration – everything is placed in this one building.

There are no external parking lots with cars anywhere. The whole building is a continuation of the landscape, and the high back of the building completely follows the landscape.

With a total of 20,000 square metres,

Fiberline is Denmark's largest workspace.

At the heart of the building is Fiberline's open-plan workspace which is 100 metres wide by 200 metres long. This is the composite factory itself, and up above and all around the production facilities are the long galleries of office space with people working. Rockfon ceilings were used here to give the office space exactly the right amount of reverberation.

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PROJECT

Fiberline

LOCATION

Middelfart, Denmark

CLIENT

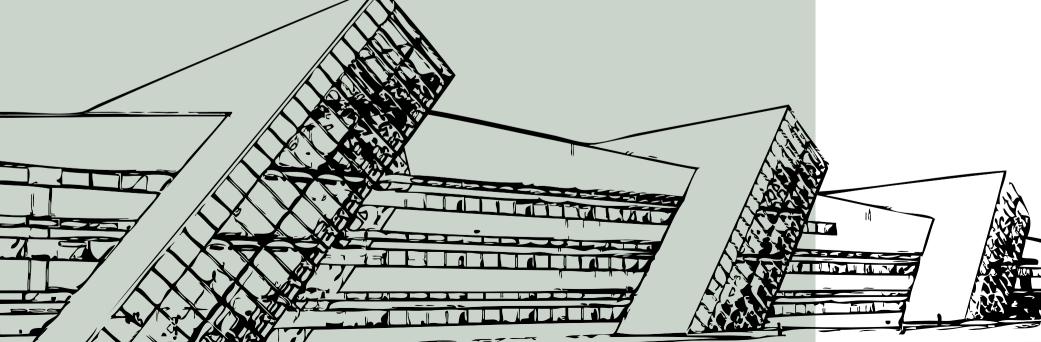
Fiberline Composites

ARCHITECT

KHR Arkitekter Copenhagen, Denmark

PRODUCT

Fusion[®] Mono[®] Acoustic











"So I thought, 'could I take a knife and cut three large flaps in the landscape, and then lift them up and put light into them?' And that's exactly what we did."

It is definitely landscape art. No doubt about that.
The Fiberline building is so distinctive and unusual that it's already won several prizes, not least the European Steel Design Award 2007.





AS A SURFACE,
CEILINGS BRING
EVERYTHING
TOGETHER.

— JAN SØNDERGAARD,

ARCHITECT

A starship that just landed from outer space? Or a lost movie set from Star Wars? That's what comes to mind the first time one sees this astonishing piece of *land-art*. Of course, it's not a spaceship—but a Danish composite factory situated right next to one of Denmark's busiest motorways just outside the town of Middelfart.

Even though it's not a spaceship, it is definitely landscape art. No doubt about that. The Fiberline building is so distinctive and unusual that it's already won several prizes, not least the European Steel Design Award 2007.

The jury awarded the Danish architect and Copenhagen University professor Jan Søndergaard and his architect firm KHR the European Steel Design Award 2007 for the Fiberline building because of its groundbreaking design and the way in which the building rises so magnificently out of the Danish landscape. And for the way he created a 330-metre-long hill that brings together production, product development, administration and logistics all in one unbroken open space. The jury wrote: "Fiberline is an exceptional example of the potential of steel to create slim, light constructions that are at the same time very competitive. The Fiberline building shows

how functionality, aesthetics and values can be brought together in a higher unity."

The Fiberline building was also nominated for the prestigious European Union Prize for Contemporary Architecture, also called Mies van der Rohe Prize, in 2007. The prize is given to acknowledge and reward quality architectural production in Europe.

Rockfon spoke to Jan Søndergaard, the man behind this amazing piece of landscape art.

Søndergaard says he is very inspired by landscapes and wants to let his buildings become a part of the landscape. "I'm very inspired by the Scandinavian universe which is bound by the generations and our relationship to the land and the landscape. And by the light, and the special way the air moves between the mountains when

one sails up the fjords. As far as Fiberline is concerned, I was very inspired by the old Viking fortresses with their circular walls such as *Trelleborg* outside Slagelse and *Aggersborg* by Limfjorden. Both fortresses were built around 980 AD.

myself, 'is it possible to place a factory and a workplace *in* the landscape? Could we do that?' So I thought, 'could I take a knife and cut three large flaps in the landscape, and then lift them up and put light into them?' And that's exactly what we did. It's a big and very precise form we've laid in the landscape which actually contains everything that belongs to the Fiberline universe. The factory itself, the parking places, the loading and unloading landings, the warehouse – everything is placed in the design itself. It's all one form that contains everything and holds









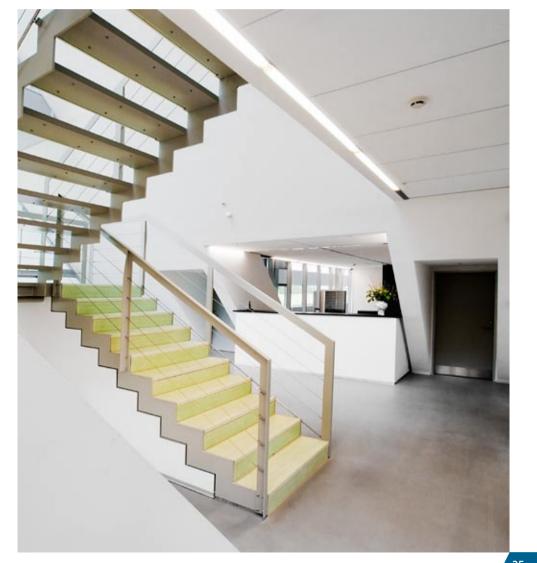
everything. There are no external parking lots with cars anywhere... so it is like a spaceship. You drive in, and everything's *in* it. The whole building is a continuation of the landscape, and the high back of the building completely follows the landscape.

So the building is like three large cuts, and in here are the production facilities which are like a spinning mill. Since Fiberline makes composites – which are artificial materials made from combining raw materials – their products are hanging from the ceilings like threads. And then around all this, there are people sitting and working on the third level overlooking the production facilities. So it's all one big open room with the offices, labs, administration, and everything else overlooking the production facilities. Everyone can see everything, but no one is bothered by any noise."

With a total of 20,000 square metres, Fiberline is Denmark's largest workspace. "It's a question of creating 'identities'," says Søndergaard who started his career working for B&O. "I believe that when we are working with putting rooms together, there arises a joint understanding of one's identity as a company. The building influences the way people feel about their workplace." Fiberline's open workspace is 100 metres wide by 200 metres long – and the whole building is 300 metres long.

"Visually, it's as if the meeting rooms are hanging outside the building, but they are a part of the building," says Søndergaard.

"And the stairways are all open – so when you go upstairs, it's as if you are swinging in the air. The people down on the production floor really enjoy having people upstairs and around them, because



all they see are silhouettes working above and around them."

According to Søndergaard, acoustics weren't the biggest problem in creating such a large workspace, but fire safety regulations were because you simply aren't allowed to make such big rooms without guaranteeing them. "So at Fiberline, we had to make some divisions, and we also

have sprinklers in the big windows to meet fire regulations. And these windows also help the soundproofing in the big production room. But in the long galleries where people are sitting upstairs, we had to find the right balance when it comes to sound. You don't want to make a room that is completely 'dead' in terms of sound because then it's not inspiring to work in. People are inspired by each other, so the

indoor climate is important – and this is where we used Rockfon ceilings.

The people who are actually sitting in this space are really satisfied with the result because the space has exactly the amount of reverberation they wanted. But the ceilings really get to work hard in this building – and they are up to the challenge. And the result is a space that's very comfortable to sit in and which provides the inspiration that comes from sitting with other people."

aesthetically are beautiful to look at. The ideal ceilings should appear as if they have

We also used Mono Acoustic in the meeting rooms, and here we decided to experiment – and use Rockfon's Mono Acoustic on the walls because we wanted the rendered and plastered surface as a contrast to the rest of the surfaces.

a controlling effect. In other words, they

should bring together everything we're

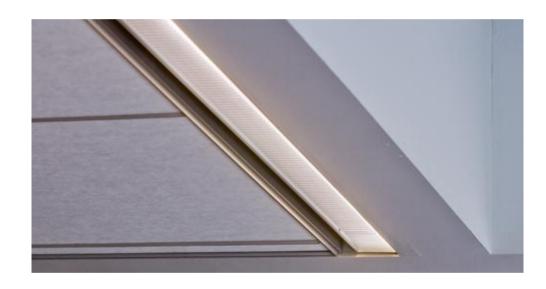
doing. You should be able to read from

the ceiling that a building is clarified and

well thought through. And that everything

is integrated by means of the ceilings.

Originally Søndergaard was against We've been happy to use Rockfon system lowered ceilings, and in his previous ceilings at Fiberline because they clearly works such as the much acclaimed Pihl support the whole idea that Fiberline's headquarters in Copenhagen, everything products are composites made of different was visible, even the sprinkler systems. products. So we wanted to tell that story And in the big workspace at Fiberline, it's and we're very happy with the ceilings the same. But Søndergaard used Rockfon because everything is built into the ceilings Fusion ceilings in the offices because he (ventilation, lights etc.). And we've tried to wanted a completely-controlled look in the break or penetrate the ceilings as little as office space. "And it really is a beautiful possible. The only things you can actually look. We put lights, electrical installations see are the fire detectors (they were the only things we couldn't hide). Everything and the tracks all into the Rockfon Fusion system, and the result is really beautiful. else is hidden. We selected Rockfon It's a very good solution to use Rockfon ceilings mostly because of appearance, not system ceilings because it gives a freedom so much because of fire safety, because in terms of managing the technical we think it's a beautiful product." <<\\ installation while creating ceilings that

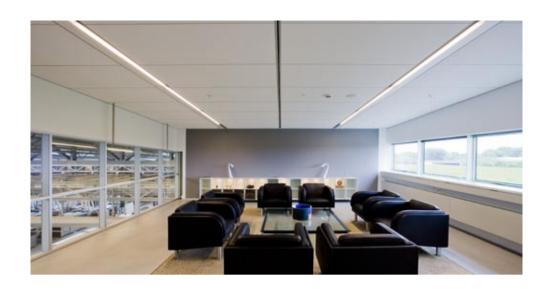




Søndergaard used Rockfon Fusion ceilings in the offices because he wanted a completely-controlled look in the office space.

"We put lights, electrical installations and the tracks all into the Rockfon Fusion system, and the result is really beautiful."

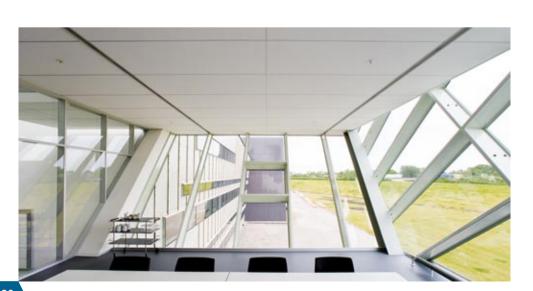






"The people who are actually sitting in this space are really satisfied with the result because the space has exactly the amount of reverberation they wanted. But the ceilings really get to work hard in this building – and they are up to the challenge.

And the result is a space that's very comfortable to sit in and which provides the inspiration that comes from sitting with other people."









Gateway Academy in Thurrock has now been completed with an impressive final construction value of £24 million. Over 15,000 square metres of Rockfon ceiling tiles were specified for use throughout the entire school. The state-of-the-art 'doughnut' shaped building has been developed for the forthcoming merger of two under-capacity secondary schools within the town, becoming host to 1,800 students.

Lianne Toothill of Lyster, Grillet & Harding Architects, who have specified Rockfon in the past, comments on the project: "Rockfon were specified as they were the only ceiling tile on the market that had 100% humidity resistance. They were unmatched in terms of their fire resistance properties and after using them in the past we had no hesitation in using them again."

Six Rockfon products were specified for this project: Koral, Sonar, Polar Colour, Sonar Silence and Hygienic. Adrian Warne, Partner at LGH, noted: "All areas within the school have different requirements, and many with gentle curves. The project has Rockfon suspended ceilings throughout as these fitted the bill perfectly with a range that fulfilled the various design parameters. The ability to have a one-stop shop was really beneficial and cost efficient."

The Sonar tile is ideally suited for use in classrooms due to its compliance with sound absorption requirement AD.E.E3. It is available in various module sizes and edge details to suit differing design options and installation needs.

Polar Colour tiles can make a dramatic difference to the impression of any room due to the variety of colours available. For this specific project, Night Blue was chosen, as Lianne explains: "The Polar Colour tile was chosen because of the colour range as it was necessary to provide Drama rooms with the option of a blackout."

Koral is a white, micro-textured tile that delivers extremely well in a number of performance areas and ensures a high level of sound absorption. It was specified for this project due to its acoustic properties and in a tegular format for aesthetic reasons.

Sonar Silence with its specially-applied backing material was installed, while its white and slightly-textured surface helped to create a truly elegant ceiling expression.

For enhanced room-to-room insulation,

With all schools there are areas such as kitchens and food technology rooms that require a high level of cleanliness. The Hygienic tile was specified because it fully complies with the most stringent demands for hygiene and ease of cleaning. They are durable and covered in a white surface paint incorporating fungicide to enhance resistance to any micro-organisms that may develop in environments such as this. >>



PROJECT

Gateway Academy

LOCATION

Thurrock, United Kingdom

ARCHITECT

Lyster, Grillett & Harding

PRODUCT

Koral Sonar[®] Polar Colour Sonar[®] Silence Hygienic









THAT DESIGN
CAN TRANSFORM
THE QUALITY OF
LEARNING.

— ADRIAN WARNE,

ARCHITECT

Stunningly different and ground-breakingly contemporary, the appearance of the Gateway Academy in Thurrock truly defies convention and challenges the traditional design of educational establishments everywhere. The Academy is a unique £24-million development arranged in the shape of a doughnut and viewed as a massive G-shaped structure from above. The design was the brainchild of Lyster, Grillet and Harding Architects, a medium-sized practice that specialises in innovative and contemporary design for the education sector, with 95% of the work undertaken concentrated on this market.

The design pushes the boundaries of academic representation, and the design team faced many challenges. The new super academy is the merger of two separate schools, one in Grays and one in Tilbury, both of which were performing under capacity. The architects were approached in 2002 by Thurrock Council to undertake a feasibility study for a new secondary school which would eventually house 1,800 students. The gauntlet was accepted by the architects whose creativity was only limited by the boundaries of their imagination.

The result: A design evolved from the experiences and vision of Adrian Warne,

partner at LGH, who combined his interest in the environment with his skill in spatial design to develop a blueprint for the new school that would fit in with the stringent requirements of the local environment and the needs of the local communities. The unification of the structure had to reflect functionality, practicality and contextual impression – both externally and internally – as Adrian explains: "The arrangement of

the principle blocks are closely-linked and enclose a large attractive landscaped court. The school is very high-profile and highly-visible in a flat marshland site, and we had to deal with this content in the design and appearance of where it sits between the communities it serves. We have provided a building that significantly improves the education provision for pupils, teachers and the local community. The central courtyard







has provided secure, usable outside space, and the variety of teaching spaces located around the court for various academic disciplines work very well. So too, does the internal street design, linking to the core block which incorporates a wide range of communal facilities including café, library, hall and gym."

It is this continuity and flow that transfers to

the interior, and the innovative and clever use of the ceiling space is a noticeable and creative feature of the building. "The school has been designed with a lot of non-rectangular rooms, many with gently curving ceilings," continues Adrian, whose work has been inspired by some of the most pioneering architects of modern times. Adrian saw the aesthetic benefits of using the ceiling space as a visible and eye-catching feature of the overall design — and by using specialist Rockfon ceiling products, other considerations such as fire, acoustic and noise control could be easily accommodated.

Adrian's inspiration comes from a very well respected source, having trained at Leicester School of Architecture under Ted Cullinan, a significant architect of the time. Throughout his career he has been influenced by some of the most farsighted

architects, in particular Richard Rogers, Charles Renee Macintosh and Frank Lloyd Wright. His first significant project was the design of the Percy Rugg Design and Technology Centre at the Leys School, Cambridge in 1986, which won an RIBA regional Award. This has been followed by many projects in schools, colleges and academies in and surrounding the county of Cambridgeshire. But the Gateway Academy in Thurrock is his most imaginative to date.

"The project has Rockfon suspended ceilings throughout, as these fitted the bill perfectly, with a range that fulfilled the various design parameters," continues Adrian. "I truly believe that design can transform the quality of learning, and utilising every available space – including the roof area – can be hugely beneficial in terms of visual appeal and practicality. And this is what we have achieved at the Gateway Academy."

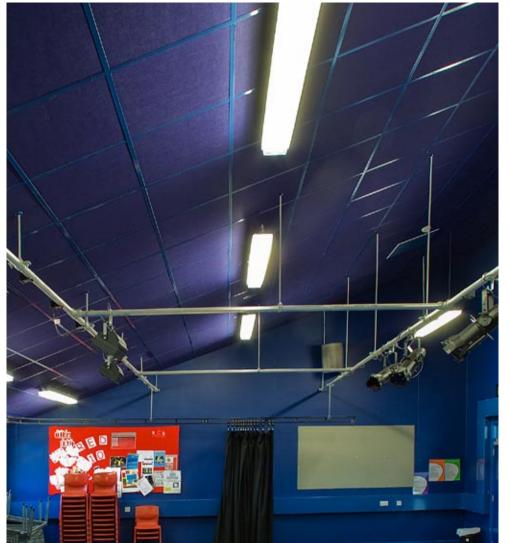
Six Rockfon products were specified – Koral, Sonar, Polar, Sonar Silence, Hygienic and Rocklink 24 Grid. The Sonar tile is ideally suited for use in classrooms due to its compliance with the sound absorption requirement AD.E.E3. Available in various module sizes and edge details to suit



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Colour played a major role in the specification of the Polar Colour tiles, which can make a dramatic difference to the impression of any room due to the variety of colours available. For this specific project, Night Blue was chosen because of the colour range as it was necessary to provide specialised areas such as the drama rooms with the option of a blackout.

Koral is a white, micro-textured tile that performs extremely well in a number of key areas and ensures a high level of sound absorption. Its acoustic properties and tegular format were perfect for the application for aesthetic reasons. For enhanced room-to-room insulation, Sonar Silence with its specially-applied backing material was installed, while its white slightly-textured surface helped to create a truly elegant ceiling expression.

The Hygienic tile was specified because it fully complies with the most stringent demands for hygiene and ease of cleaning. For the new school, this was very important as the kitchens and food technology rooms required the highest levels of cleanliness. They

are durable and covered in a white surface paint incorporating fungicide to enhance resistance to any micro-organisms that may develop in environments such as this.

The response to this futuristic and stunningly-visual school has been phenomenal and meets with Adrian's desire to fulfil his clients' needs. "Understanding their detailed requirements, subsequently providing what they wanted, and then adding what they didn't realise they could have is the backbone of excellent architecture," he comments. "We have created an exciting and vibrant forum for learning – the architectural design of the academy is original, the materials used combine high performance with aesthetics and the school stands as a beacon in the local area."





"The project has Rockfon suspended ceilings throughout, as these fitted the bill perfectly, with a range that fulfilled the various design parameters."







GeoCenter Møns Klint is a Danish geological and nature centre located on the picturesque cliffs of Møn in southeastern Denmark. Some 300,000 people a year visit the exhibition centre which tells the story of Denmark's geological history and of the flora and fauna of this beautifully-preserved natural area. The centre is located close to the edge of the largest cliff which is some 100 metres high. Danish Queen Margrethe inaugurated the nature centre in 2007.

The World Architecture Festival considers
GeoCenter Møns Klint one of the
most beautiful buildings in the world
and shortlisted the centre in its Nature
category at the World Architecture Festival
in Barcelona in October 2008. The centre
was designed by the Danish architect firm
PLH Architects of Copenhagen.

The unusual thing about the centre is that the architects decided to put most of the building underground. Out of respect for nature, the visible, above-ground part of the centre takes up as little space as possible – while the large exhibition area is totally underground. This also harmonizes well with the centre's purpose, which is to tell the story of Denmark's underground.

The actual flow of the building is very simple: Guests enter and go underground to see the exhibition, then come up to the hall where there's a restaurant and beautiful terrace that is very close to the actual cliff.

Choice of materials for the building was also based on the natural environment. Everything is white, like the cliffs: The building is made of white concrete, the floors are white cement plaster, the indoor walls are white rendered plasterboard and the ceilings in the hall and restaurant are white Mono Acoustic spray-rendered ceilings. Underground, in the exhibition space, everything is black – especially the ceilings which are Rockfon's Industrial Ceiling Panel Black, chosen because of its excellent sound absorption qualities. >>

PROJECT

GeoCenter Møns Klint

LOCATION

Møns Klint, Denmark

CLIENT

Fonden GeoCenter Møns Klint

ARCHITECT

PLH arkitekter as, Copenhagen, Denmark

PRODUCT

Mono[®] Acoustic Industrial Ceiling Panel Black

Oplev Danmarks fodsel

2





"We chose Mono Acoustic for the hall and the restaurant because we didn't want to have any directional lines in the ceilings since the building itself is curved. Traditional lowered ceilings have joints, but we didn't want any straight lines because they would disturb the soft curvature of the building."







SOMETIMES
THINGS JUST ARISE
NATURALLY – AND
THAT'S USUALLY
WHEN IT BECOMES
REALLY INTERESTING!

— SØREN MØLBAK,

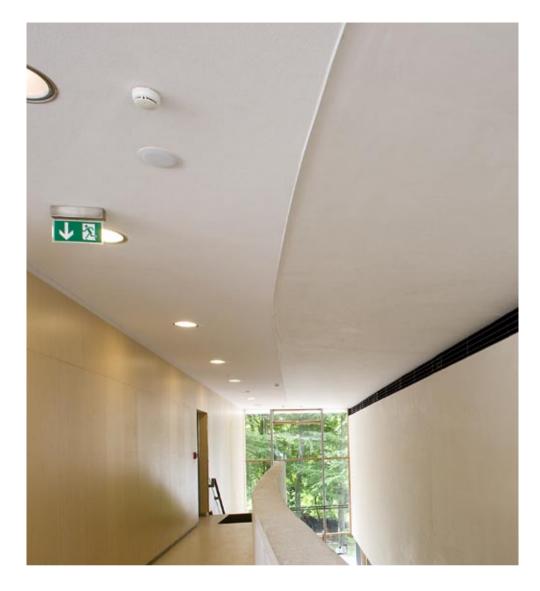
ARCHITECT

GeoCenter Møns Klint is a Danish geological and nature centre located on the picturesque cliffs of Møn in southeastern Denmark. The exhibition centre offers a stunning glimpse of Denmark's geological history as well as the flora and fauna of this beautifully-preserved natural area. The centre is located close to the edge of the largest cliff which is some 100 metres high. Queen Margrethe inaugurated the nature centre in 2007. Roughly 300,000 people visit the centre each year.

The World Architecture Festival considers GeoCenter Møns Klint one of the most beautiful buildings in the world. As a result, GeoCenter Møns Klint was one of the nine shortlisted entries in the Nature category at the World Architecture Festival in Barcelona in October 2008. There were 700 entries from some 63 countries.

The centre was designed by the Danish architect firm PLH Architects of Copenhagen. Rockfon talked to Søren Mølbak, one of the partners, about this stunning and unusual natural museum.

"We started working on the centre in 2002 when PLH won an open international architect competition with 300 entries for the project. But it's taken a long time to



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build because it took a while to raise money for the centre. Previously this very special natural area was privately owned, but more than 20 years ago, the Danish state took over the property but didn't improve the facilities. Then a group of local people who were dissatisfied with the situation, decided to create a foundation called 'GeoCenter Møns Klint' to raise money for a centre which focused on the birth of Denmark – from a geological point of view. So when we started work on the project, there were a lot of rundown buildings scattered around the property and one very fine building which was a hotel. We tore everything down except the hotel building which we restored.

The brief for the GeoCenter was that the exhibition facility was going to need a lot of space. We thought that this amount of building space was simply too large for this beautiful and very sensitive natural area. So out of respect for the nature, we came up with the idea that the visible part of the centre should be as small as possible. And the only way we could do this was to put most of the building underground. This seemed to be a good idea since the aim of the exhibition is to tell the story of Denmark's birth by exploring and explaining Denmark's underground. So

we thought, let's put the whole exhibition area underground – and that's how the idea was born."

Mølbak believes PLH Architects won the competition for the project because of their underground concept combined with the 'wing-shaped roof' icon. "Today the centre is built so that the whole exhibition centre is underneath the natural hill that was there to begin with. The building is situated almost all the way out to the edge of the huge cliff. The only part of the building that is above ground is the hall and the restaurant. The other thing we did to keep the above-ground part of the building as small as possible was to restore the old hotel so we could put the school service and the administration over there. In this way, the new building required less space.

The actual flow inside the building is very simple. You go underground to see the exhibition and come up to the hall. And upstairs (the above-ground part) there's a restaurant with a big terrace that is very close to the actual cliff. We had to take care when we dug out the site because it's so close to the edge of the cliff. The cliffs are slowly crumbling and receding, and experts say that in 300 years this whole place will fall into the sea."

Respect for nature has been a main concern all the way through when building the centre. "We also wanted to protect the trees on the other side of the building, which actually is how the beautiful curvature of the building arose. We simply wanted to keep those beautiful larch trees which meant we couldn't build in a straight line, so the building is curved because of the trees! Sometimes things

just arise naturally – and that's usually when it becomes really interesting! And the result is really beautiful. People now call the visible part of the building the 'wing' and the wing has become the centre's icon."

Choice of materials was also based around the natural environment. "Because the cliffs are white and we wanted to follow



44

"The ceiling is completely flat and looks like a traditional flat ceiling. For me, these ceilings work as an architectural expression because they are so modern, completely without lines and completely free of any technical disturbances."



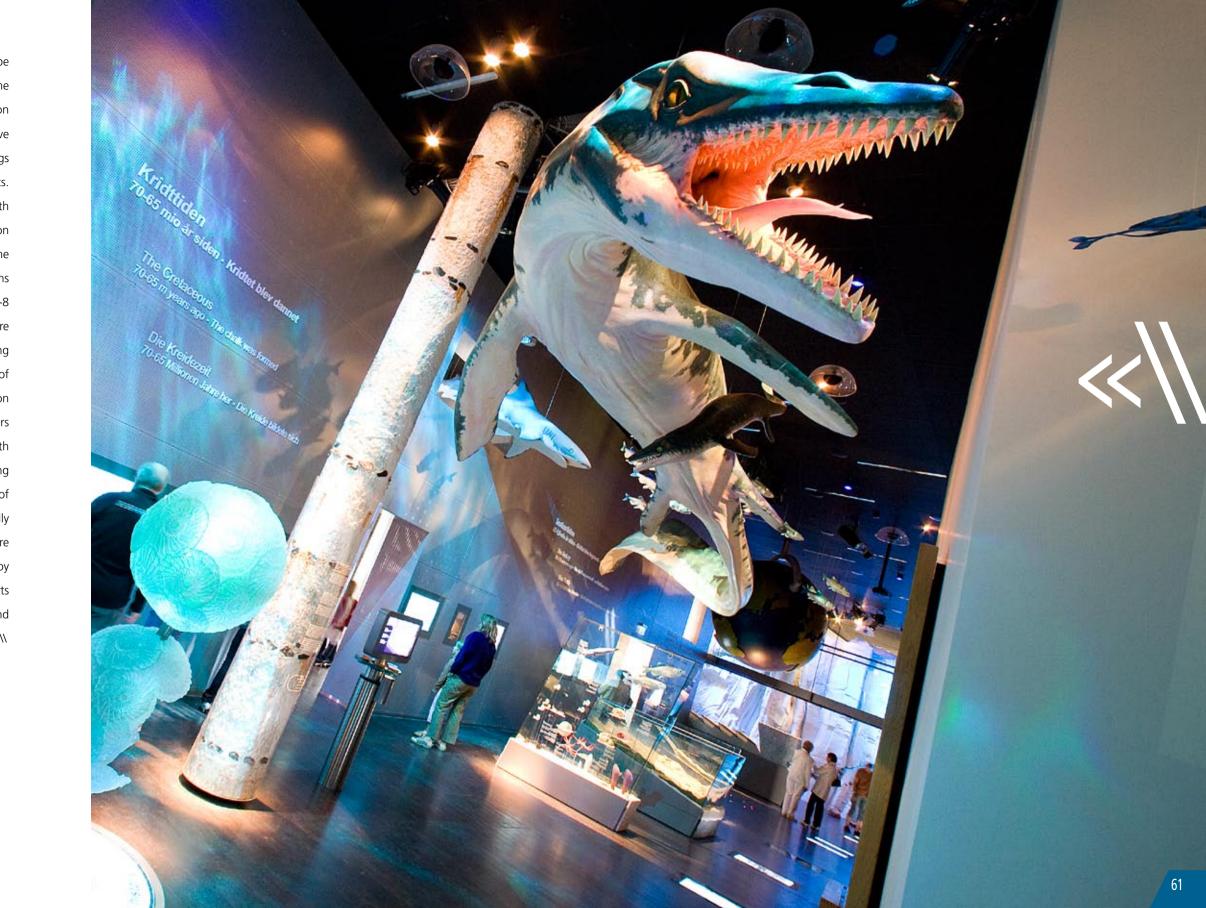


nature, our choice of materials and colors is based on the natural environment. But we didn't want to paint the walls white, so the building is made of white concrete, the floors are white cement plaster, the indoor walls are white rendered plasterboard, and the ceilings are white Mono Acoustic spray-rendered ceilings.

We chose Mono Acoustic for the hall and the restaurant because we didn't want to have any directional lines in the ceilings since the building itself is curved. Traditional lowered ceilings have joints, but we didn't want any straight lines because they would disturb the soft curvature of the building. So that's why we chose Mono Acoustic. We also placed all the ceiling light fixtures in random order (instead of in rows) so the lights are like the stars in the sky, and their random placement does not disturb the curves. The ceiling is completely flat and looks like a traditional flat ceiling. For me, these ceilings work as an architectural expression because they are so modern, completely without lines and completely free of any technical disturbances."

Underground in the exhibition hall, the ceilings are black like everything else. "Here we used Rockfon's Industrial Ceiling Panel Black because

special effect lighting was going to be used in the darkened rooms. Also the rooms required a lot of sound absorption because the whole exhibition is interactive with people touching and moving things – and there are a lot of sound effects. The exhibition, which is very popular with kids, is comprised of cave-like exhibition booths that are laid out like the spine of a dinosaur. These cave-like booths are quite big (6 metres high by 7-8 metres long), and inside each there are exhibitions with different artists showing their interpretation of various aspects of Denmark's underground. The exhibition itself is called *Denmark's Birth* so visitors actually walk through Denmark's birth from prehistoric times to today by going through the different geological levels of Denmark. And the children can actually see in the microscopes that the cliffs are really made of fossils. Last year, a little boy found a real dinosaur's tooth – and experts believe that one day they will perhaps find a whole monster!"





The shining Havezate was opened at the Hof van Saksen holiday resort on June 22, 2007. Architect Cor Kalfsbeek collaborated with the interior furnishings of top-designer Piet Boon to offer guests of the Havezate absolute luxury and quality. The magnificent gardens that surround the central building were specially designed by Piet Oudolf.

Only well-to-do 'gentlemen farmers' in Drenthe used to be able to afford the luxury of a *havezate*, a large country house. The modern 10,000-square-metre Havezate at

Hof van Saksen offers such rare luxury but in an entirely contemporary fashion. The starting point was not only to completely design all the rooms, but also to give them a bit of character.

A substantial proportion of the total space comprises a large indoor swimming pool, sauna, fitness facility and spa in the wellness centre. The building also accommodates four restaurants. There is an exclusive à la carte restaurant, a Grand Café, an Italian restaurant and a self-service restaurant. Here as well, the total

concept of each was an important point of departure for the overall layout. Each of them has its own look and feel.

The Rockfon ceilings had to blend in

with all concepts and contribute to the atmosphere interior architect Piet Boon had in mind. Rockfon Sonar is used throughout, both in the wet areas and in the restaurants. Standard white Sonar panels were supplied, as well as specially-coloured Polar Colour ceiling panels, and installed in a concealed-grid system. <<\\



PROJECT

Hof van Saksen

LOCATION

Nooitgedacht, Assen, Netherlands

ARCHITECT

Cor Kalfsbeek, Paterswolde

INTERIOR ARCHITECT

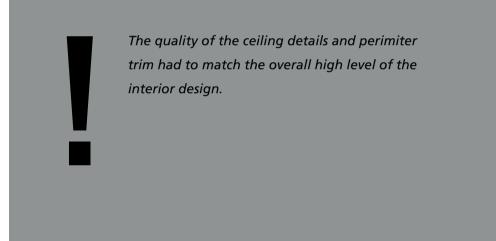
Piet Boon, Oostzaan

PRODUCT

Sonar[®] Polar Colour



















A substantial proportion of the total space comprises a large indoor swimming pool, sauna, fitness facility and spa in the wellness centre. The relatively high humidity level in these areas made Rockfon Sonar's high resistance to moisture a key element while maintaining the high design level.





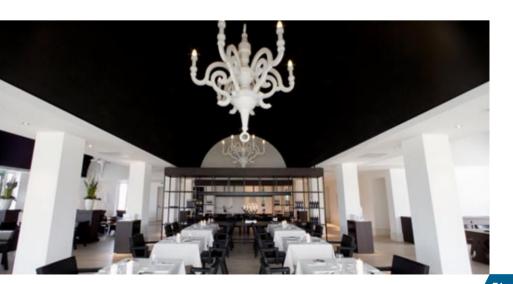




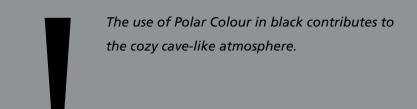


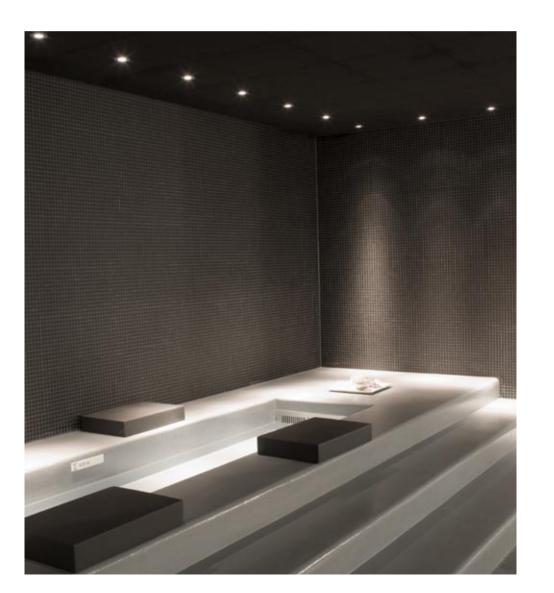










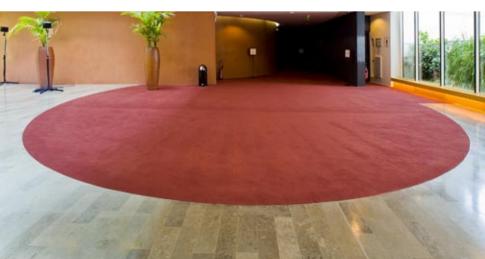














Rockfon products were chosen for their acoustic properties as well as their combination of special dimensions and edges.











Starting with a traditional Haussman building, the architect firm Patriarche & Co turned the site into a very contemporary environment.







THE AESTHETICS AND
INTRINSIC QUALITIES
OF ROCKFON MONO
ACOUSTIC HELPED US
ARRIVE AT THIS CHOICE.

— JEAN-LOUP
PATRIARCHE,
ARCHITECT

Jean-Loup Patriarche, a pupil of Paul Virilio at the Ecole Spéciale d'Architecture in Paris, started his career working for a variety of firms before returning to Savoie in 1980. After the death of his father, Bernard, he developed the firm of Patriarche & Co structuring it on a British model strongly inspired by the architecture of Frank Lloyd Wright. He participates in all projects and coordinates the work of the team. He is the force behind the architectural style of the firm.

Jean-Loup doesn't play favourites. He finds that all projects, be they large or small, have a rewarding and interesting aspect that encourages overall creativity. "All the projects we handle have contributed in varying degrees to the technical and cultural development of the firm. The diversity of projects handled is a source of ideas and contributes to the quality of each individual project."

For Mobalpa's Paris showroom, acoustic and other technical considerations (edges, dimensions, monolithic, flexibility, etc.) played a large part in Patriarche & Co choosing Mono Acoustic as the ceiling for the project. "It was primarily the obvious confusion of existing technical installations breaking through a suspended ceiling that

led us to choose a 'cloud' ceiling rather than one covering the entire surface area. Of course, the aesthetics and intrinsic qualities of Rockfon Mono Acoustic helped us arrive at this choice, too."

When designing and implementing any given project, Patriarche & Co rely on two fundamental principles – humility and sincerity. Jean-Loup explains: "Humility means listening to needs, paying attention to the site and the context while respecting the technical and budgetary framework. Being sincere guarantees a pertinent and long-term solution that goes beyond trends, capable of arousing emotion."

These design principles and philosophical ideals are obvious in the Mobalpa showroom project. "Exactly," agrees

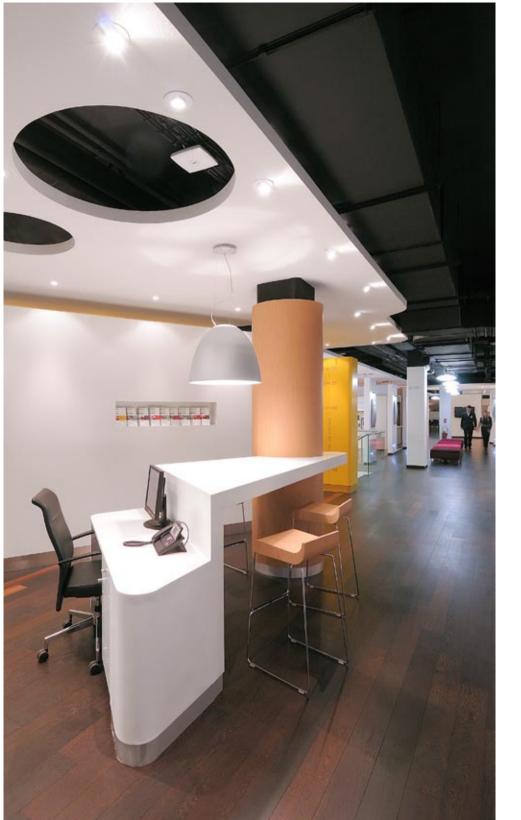
Jean-Loup, "especially in this instance

due to the context we were working in – respect of the original idea and respect of Mobalpa's concepts."











The selection of Mono Acoustic, Rockfon's monolithic acoustic ceiling, perfectly integrated in the project thanks to its high aesthetics and unique acoustic performance.



Over 1,300 square metres of Mono Acoustic were installed in island configurations, further enhancing the elegance of the place.







On January 18, 2007, Queen Beatrix of the Netherlands opened the new wing of the Peace Palace – a multifunctional 7,000-square-metre complex with library, reading room, auditorium and office spaces reserved for the International Court and the Permanent Court of Arbitrage. The new wing is comprised of geometric shapes – rectangles, triangles and ellipses combining modern materials with a respect for history.

The increasing number of books and participants in international conferences meant that the old building had grown beyond capacity. A large part of the new building is dedicated to a library and reading room, while the basement offers about 22 running kilometres of shelf space.

One of the things that had to be considered was, of course, the acoustics. This required

utmost attention given the function of the building and the often hard materials used – not to mention aesthetics. The building's multi-purpose hall demanded a ceiling capable of high sound absorption $(\alpha_{\rm w})$ of between 0.80-0.90). It also had to be seamless, constructed from a stable material and allow the possibility of using colour. The choice was conclusively a Rockfon Mono Acoustic ceiling.

In some places, the ceiling would abut metal, glass and plaster covings. Architectural adaptations had to be undertaken, and there was an extensive lighting plan that had to be taken into consideration.

The Mono Acoustic system comprises a suspended system to which Rockfon ceiling panels are secured using screw plates. The joins are concealed with a filler and then sanded. Once the surface is completely smooth, it is finished with a spray plaster which creates a seamless ceiling.

Special colour requirements were also a

consideration on this project. The ceiling in the multi-purpose hall was given four different colours. In terms of colour, the grey surfaces on the ground floor elegantly abut the metal with which the reading room is trimmed. The red colour of the ceiling exactly matches the red countries artwork that decorates one of the walls. Then there is a yellow ceiling that transitioned to an external ceiling through the glazed frontage without a change in colour. The same was done with a violet ceiling which projects outside through the façade like a slice of cake.



PROJECT

Peace Palace

LOCATION

The Hague, Netherlands

ARCHITECT

Wilford Schupp Architecten, Stuttgart, Germany

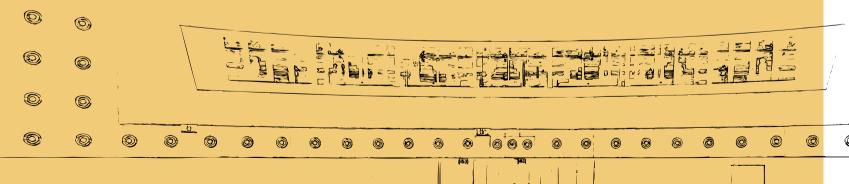
bd architectuur, Leiden

INTERIOR ARCHITECT

bd architectuur, Leiden

PRODUCT

Mono® Acoustic















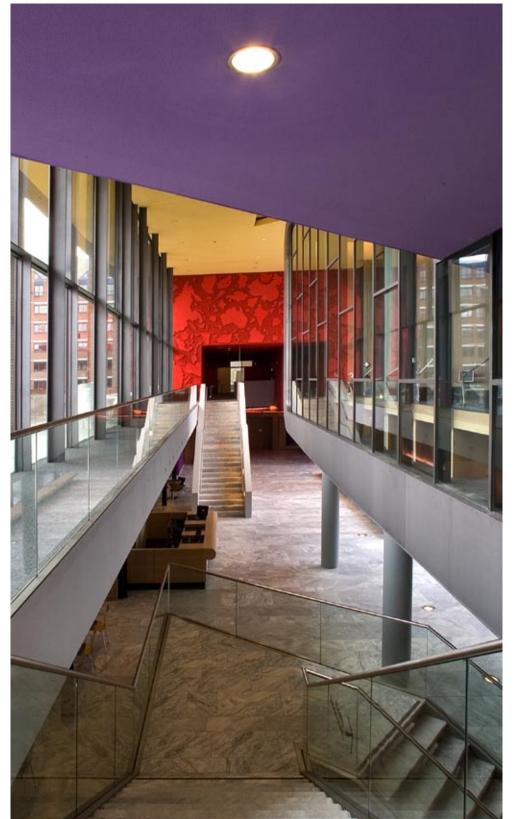


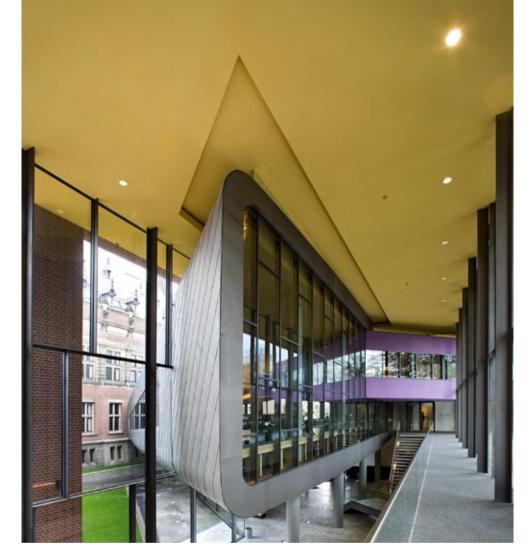












Special colour requirements were also a consideration on this project. The ceiling in the multi-purpose hall was given four different colours.



THE BUILDINGS

WE CONSTRUCT

ONLY GET MORE

ATTRACTIVE WITH

THE YEARS!

— BAS VAN HILLE,

ARCHITECT

"It was only logical that we should be involved in building the new wing of the Peace Palace. We've been involved with the building since 1975, restoring numerous aspects, and we are still coordinating the maintenance work. We've formulated the requirements for the new building on the basis of that background.

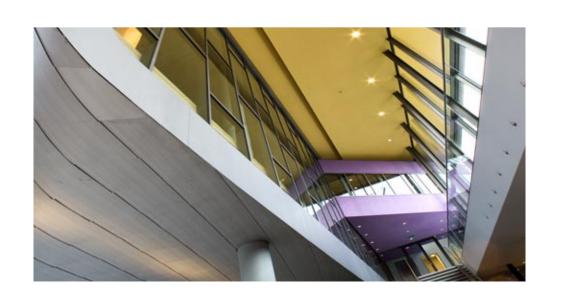
In our view, a building is primarily something to be used that has to last a long time. If the users can't live or work optimally in it, then it's inadequate. Durability is a key word in our work. Which is why we're no trendsetters in the use of new materials; in our buildings you will chiefly see materials that have proved their worth. That gives a distinctive look and appearance, one that can stand the test of time.

The challenge here was to build a new wing for the Peace Palace that is individual but harmonises with the historic building, the garden and the rest of the surroundings. As a designer you can then coordinate with the existing building or, alternatively, seek a contrast. The initial idea was to include part of an earlier extension of the Peace Palace into the new building. We have abandoned that idea, however, and opted for a new construction. We felt that the Peace Palace is an icon, a dominant

building that should remain recognisably so. And that's the way it's turned out. Now, when you approach the palace, you see the old part in its full glory with the new wing on the side.

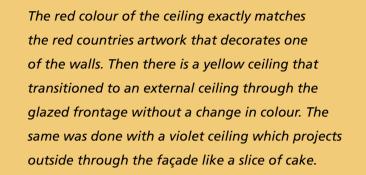
When you're working on a new building, you sometimes notice that local residents are not happy about it. Initially, they don't think much of it; they have no affinity with it. But that's logical; a building only becomes imbedded in a community when it's been there for some time. It needs time to develop a relationship with its surroundings. So you have to get over the initial period after construction before the building has become part of its surroundings. You do that by designing buildings with human dimensions, which fit into their environment and age well.

Because you have to remember: as soon as a new building is delivered, it gets photographed from all sides – when it's looking great. But how will it look in ten years' time? We already take that into account in the design: the buildings we construct only get more attractive with the years!"

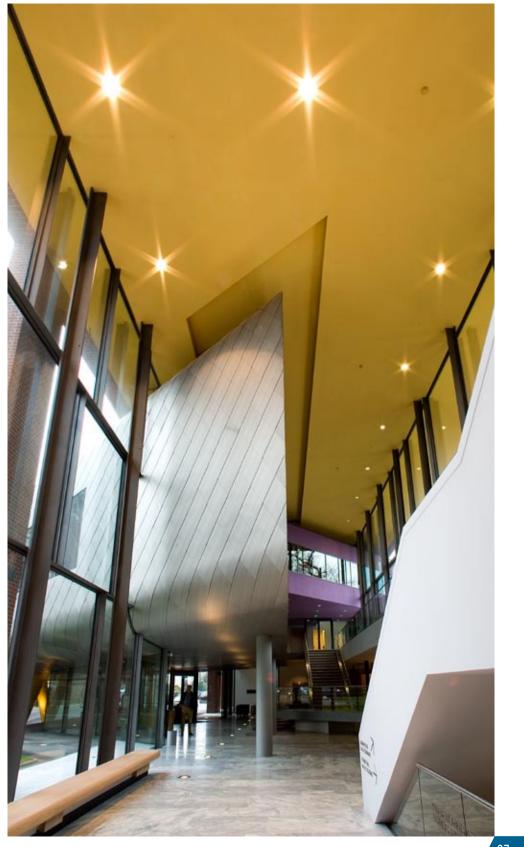


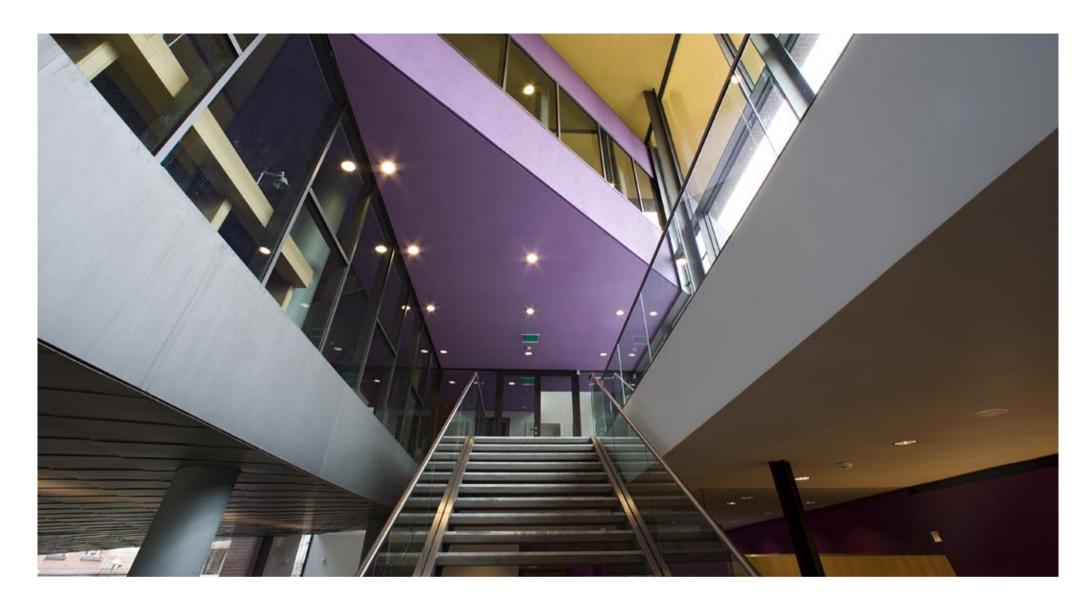


















Postkantoren BV Nederland was looking for a way to process illustrations into ceilings. Following a visit to a previouslyinstalled printed ceiling, their response was clear: "We also want this type of Rockfon ceiling!" The starting point was a suspended ceiling island with a route map printed on it.

Designing and executing this type of panel ceiling is no easy task. First of all, a graphic file has to be created that precisely delivers the end result to the printer which Postkantoren BV then approves. In this case, special conditions were imposed on the installation direction and various edge finishes of the Sonar D panels used. This demanded lots of discussion about the placement of the main supports and the print direction of the panels. All panels were ultimately numbered and had to be mounted in one particular way. Otherwise, the route map would not be illustrated properly.

The resulting ceiling with the route map illustration forms part of the new corporate style of Postkantoren BV. This style will be applied to future renovations and alterations which could potentially affect 200 ceilings. The fact that Postkantoren BV was so satisfied was confirmed by an order for a similar ceiling for their office in Papendrecht, Netherlands.

www.postbank.nl

PROJECT Post Office

LOCATION

Apeldoorn, Netherlands

CLIENT

Postkantoren BV Nederland

ARCHITECT

Renovation project

PRODUCT

Sonar® (in a special customized printed version)





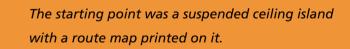
A graphic file has to be created that precisely delivers the end result to the printer which Postkantoren BV then approves. In this case, special conditions were imposed on the installation direction and various edge finishes of the Sonar D panels used.

















Above the ground floor, there are three storeys with office areas. Here all 490 employees work in open-plan offices. One is struck by the very quiet and calm atmosphere of these open areas.









Open-plan office spaces make materials with good sound absorption qualities a necessity throughout the building. To meet these requirements, Rockfon Koral is used on all levels.







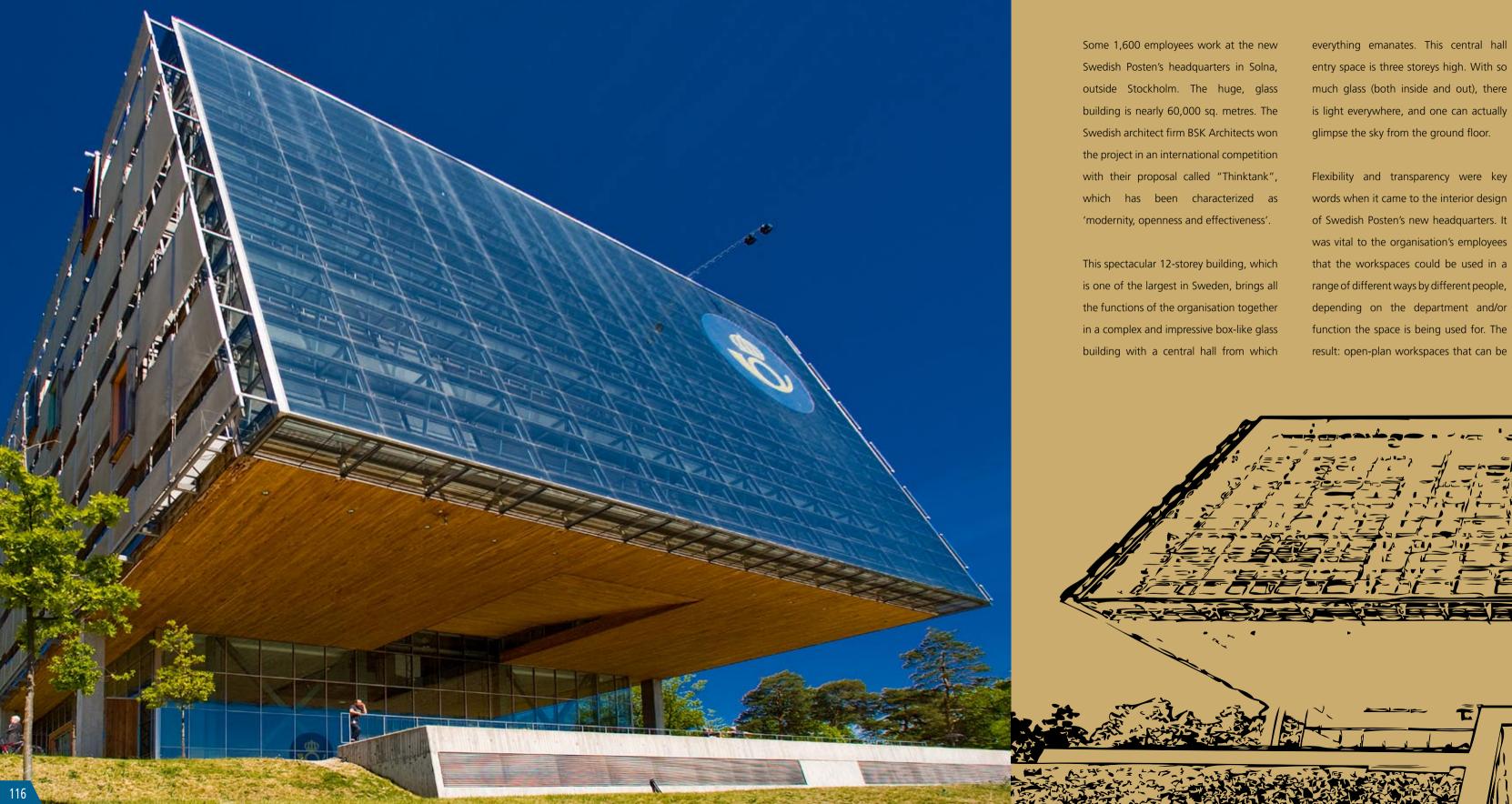
Natural materials were used for all the surfaces people come into contact with such as the doorknobs and the furniture, and each floor is carefully designed to meet the needs of the people working there.











everything emanates. This central hall entry space is three storeys high. With so much glass (both inside and out), there is light everywhere, and one can actually glimpse the sky from the ground floor. Flexibility and transparency were key

of Swedish Posten's new headquarters. It was vital to the organisation's employees that the workspaces could be used in a range of different ways by different people, depending on the department and/or function the space is being used for. The result: open-plan workspaces that can be

used in a multitude of ways with spaces in between for coffee breaks, printers and copy machines. Along the outer wall of the building, there are 'lobby' areas which can be used for informal meetings, private telephone conversations, or for working alone when one wants peace and quiet.

Open-plan workspaces like the ones at Swedish Posten are a challenge to builders when it comes to acoustics, so Rockfon ceilings were chosen to provide a good indoor climate and good acoustics. <<\\

PROJECT

The Post Headquarters

LOCATION

Stockholm, Sweden

CLIENT

Posten AB

ARCHITECT

BSK Arkitekter AB, Stockholm

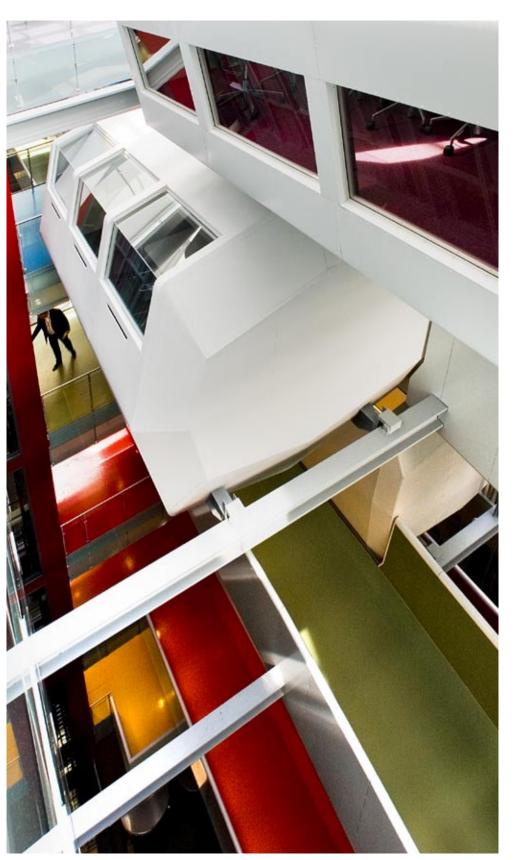
PRODUCT

Sonar® Koral





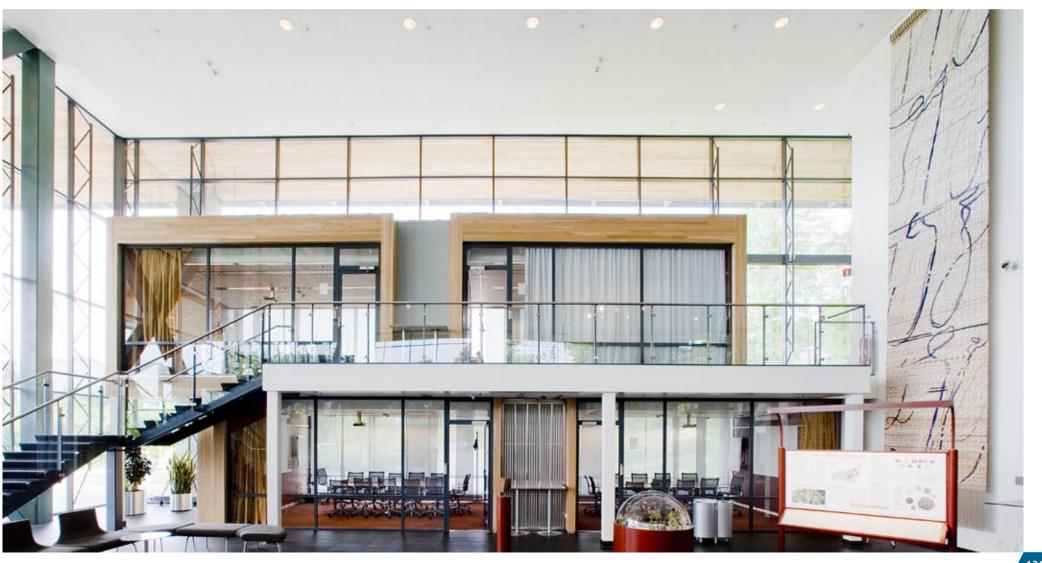
Flexibility and transparency were key words when it came to the interior design of Swedish Posten's new headquarters. It was vital to the organisation's employees that the workspaces could be used in a range of different ways by different people, depending on the department and/or function the space is being used for.



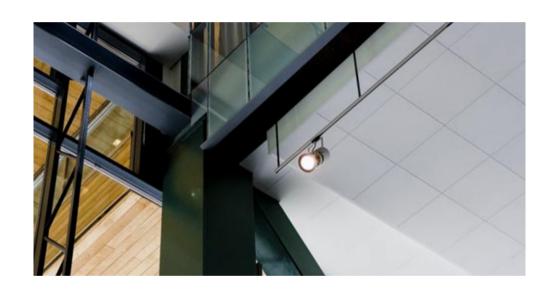




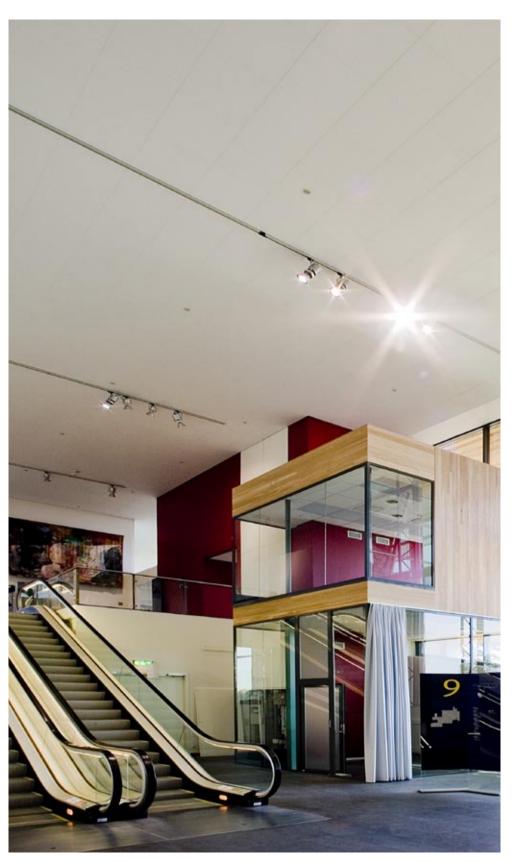




Open-plan workspaces like the ones at Swedish
Posten are a challenge to builders when it comes
to acoustics, so Rockfon ceilings were chosen to
provide a good indoor climate and good acoustics.











The wishes and requirements when choosing a good ceiling are increasingly determined by current laws and legislation.

Matters such as fire safety, hygiene and acoustics are of critical importance.

Particularly in the world of healthcare, it is important to choose a partner that gives you the best advice and supports you in making the best choice.

The new University Medical Centre building in Groningen appears impressive – and it is. The futuristic building is a joy to the eye.

With these new facilities, the UMCG site

is actually beginning to look like a town within a town. A total of some 24,000 square metres has been added. Various important functions have been added, such as a laboratory and other practical rooms for students. Several architects and contractors were involved in the project who made critical choices regarding the ceilings to be installed. There were many reasons for choosing Rockfon. Ultimately however, the various types of ceiling were chosen by concentrating on the specific requirements for the various uses of the rooms. This resulted in Rockfon products such as Sonar, Polar, Polar Colour, Ligna and Hydroclean being used. The architects paid a lot of attention to the aesthetics,

while the Medical Centre attached great importance to the hygiene aspect. After numerous discussions between Rockfon and the team from the UMCG, the total package was put together.

The new UMCG building offers students various practical rooms, which obviously have to have ideal hygienic conditions.

Dust emissions are an important consideration. Moreover, Rockfon ceilings are not a medium on which moulds and bacteria can grow – they even work to prevent their growth. The Hydroclean tile is a very hygienic product which can be removed wet and is therefore highly suited for healthcare applications.

4:

PROJECT

UMCG University Medical Centre

LOCATION

Groningen, Netherlands

ARCHITECT

KuiperCompagnons, Rotterdam

INTERIOR ARCHITECT

KuiperCompagnons, Rotterdam

PRODUCT

Sonar® Krios Polar Polar Colour Ligna Hydroclean

125







There were many reasons for choosing Rockfon.

Ultimately however, the various types of ceiling were chosen by concentrating on the specific requirements for the various uses of the rooms.

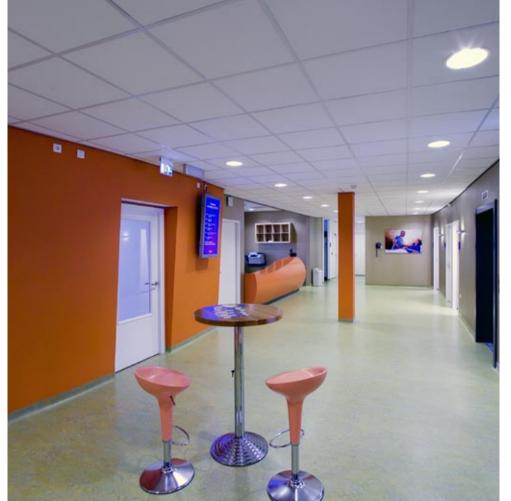


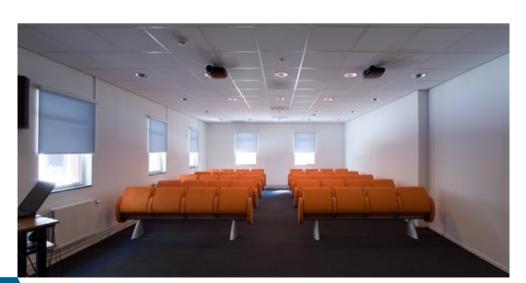






The Hydroclean tile is a very hygienic product which can be removed wet and is therefore highly suited for healthcare applications. Rockfon tiles do not contain any organic nutrients and cannot be attacked by rot or fungi. Hydroclean products withstand frequent low or high-pressure washing.











WE ONLY MAKE
BUILDINGS WITH
SOCIAL ADDED VALUE:
ONE-PLANET
ARCHITECTURE

— THOMAS RAU,

ARCHITECT

"Our aim in building design is to fulfil the wishes of all parties involved. This is the first challenge: developing a joint concept from the various, sometimes conflicting, interests. So we confer with all the parties involved: clients, urban developers and users. We put our vision on the table, and a concept – a starting point – forms from all those discussions. Architecture is not art. You can turn your back on or ignore art. You have to use a building; it's functional. The people living near it see it as a new neighbour. Their interest in what you design and build is far greater than your own interest as architect.

Our task is to monitor the jointly-developed concept. We go to great lengths – into the tiniest details: the colours of the walls, the shape of the skirting boards. The more consistently you carry the concept through, the more the individual elements enhance one another. That gives you the right balance, a building that fulfils it requirements and feels good for everybody.

We incorporate our own agency's vision into all our designs: one-planet architecture. We make buildings with social added value that generate more energy than they need, for example. We leave out

the superfluous and sometimes come up with different shapes and materials. We then select suppliers who are innovative and willing to add their own input. We incorporate new ideas into virtually every building; we are constantly busy with product development. Sometimes suppliers are unable to deliver what we want, so then we develop it ourselves.

We have developed a special ceiling island, for example, which distributes heat among other things, and sunblinds that unroll from bottom to top which facilitates better use of daylight. We've been using ceiling islands for some time and, combined with concrete core activation and a heated or cooled floor, ventilation air led along it is heated or cooled. We developed a ceiling island at Groningen University, together with a supplier, that appears to be floating, as the attachment

points are invisible. We also worked with a shipwright on engineering the bent steel support structure for this project.

Our one-planet architecture working method and vision are respected and appreciated. We have won various prizes for our buildings. Most clients are pleased to work with us because of our vision and how we carry it through. For some clients, that is less important, as long as we fulfil the programme of requirements and stay within budget. That's no problem for us. We will incorporate our vision into the design anyhow; there's no extra charge for that."



"We leave out the superfluous and sometimes come up with different shapes and materials.

We then select suppliers who are innovative and willing to add their own input."





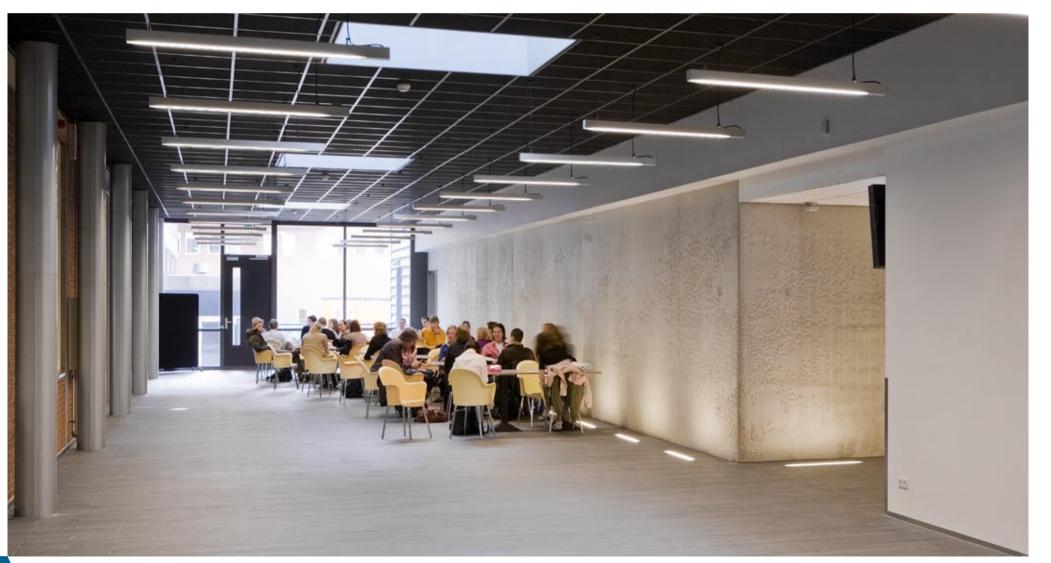




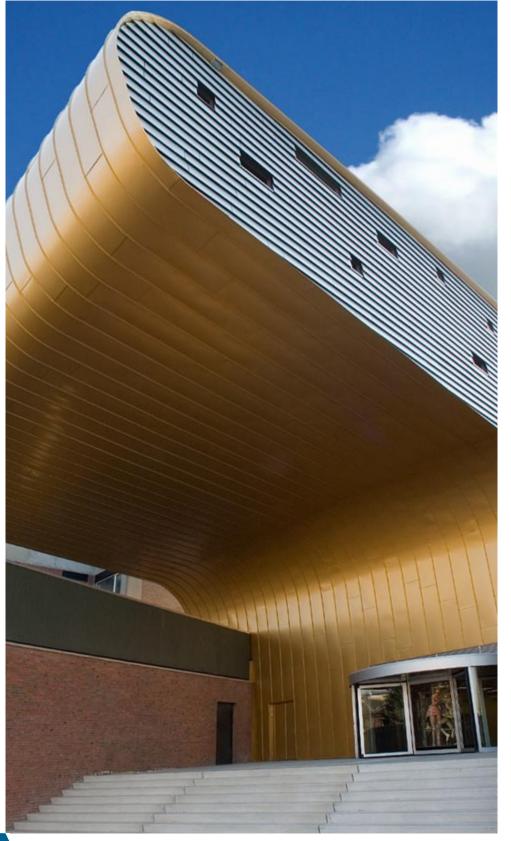


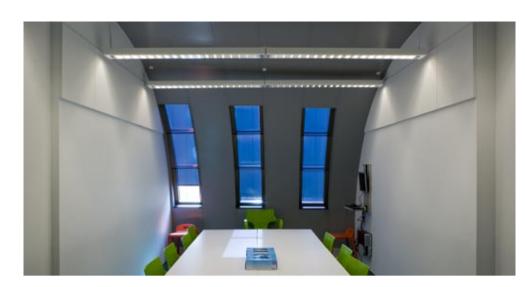
The building is kept as pure as possible, as is the installation of the ceilings. Island panels with integrated lighting are used where parts of the architectural construction had to remain visible.











"We developed a ceiling island at Groningen
University, together with a supplier, that
appears to be floating, as the attachment
points are invisible."





PHOTOGRAPHY

Michael van Oosten Amsterdam, NL

With the exception of:
Pages 77 and 79 (Le Monde)
Nicolas Borel

Pages 80 through 89 (Mobalpa)
Alain Caste

